

ENTRON Weld Analyser WA2

Keypad operations

Key	Function on each display			
	Data	Detail	Setup	File
	power on/off			
	backlight on/off			
	previous/next pulse	scroll up/down	previous/next parameter	
	n/a	goto start/end when used with scroll keys	decrease/increase value	
	goto next display/confirm			

USB connection

USB 2.0
USB A to USB mini B cable

The USB device is provided by Future Technology Devices International Ltd. and drivers for a number of different operating systems including Windows, Mac OS and Linux can be found on their website <http://www.ftdichip.com/Drivers/VCP.htm>.

Install the driver for your system by following the appropriate installation guide:
<http://www.ftdichip.com/Support/Documents/InstallGuides.htm>

Specifications

LCD	128 x 64 pixels FSTN transfective with yellow/green backlight
keypad	embossed disc tactile switches with antiglare display window
maximum weld current	60 kA
maximum weld time	9999 cycles (AC) or 199.9 seconds (DC)
maximum capture	300 ½ cycles (AC) or 3 seconds (DC)
conduction angle	0° to 180° ± 4° (AC)
battery life	8 hours continuous with NiMH cells
auto power-off	10 minutes
dimensions	85w x 30d x 170h mm
weight	500 g including NiMH cells

www.entroncontrols.com
ENTRON Controls can also be contacted by phone or email:
• Phone: +1-864-416-0190
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Weld Analyser WA2



ENTRON™
www.entroncontrols.com

AC operation**Data display**

weld current in kA

pulse count and pulse number if appropriate



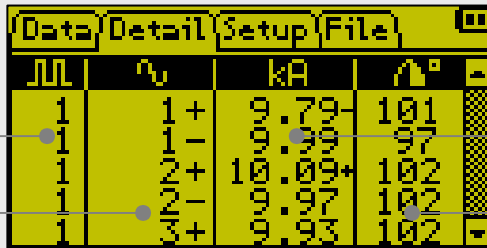
conduction angle of last weld

weld time in cycles

Detail display

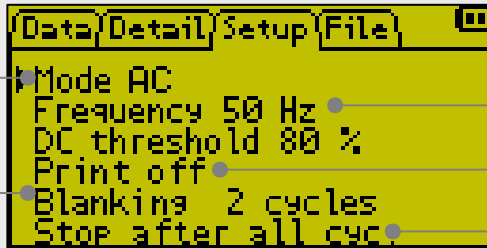
pulse number (in weld)

cycle number (in pulse)

current for every ½ cycle
+ indicates highest ½ cycle
- indicates lowest ½ cycleconduction angle for each
½ cycle**Setup display**

AC welding

cycles excluded from the RMS calculation



line frequency

printing off/all/summary

end of capture for long welds

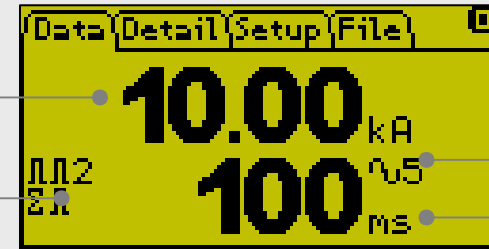
Setup notes

- **Mode** should be set to the type of welding current AC or DC
- **Frequency** should be set to the supply frequency 50 or 60 Hz (AC welding only)
- **DC threshold** - readings below this percentage of the maximum current will be excluded from the RMS and duration calculations (DC welding only)
- **Print via PC**
off - no printing • all - prints every ½ cycle (AC) or 10ms (DC) reading • summary - prints average current and duration for each weld pulse
USB driver www.ftdichip.com/Drivers/VCP.htm
- **Blanking** is the number of cycles/ms after the start of the weld that will be excluded from the RMS calculation
- **Range** determines the maximum current that can be measured
- **Auto shutdown** enables or disables the power saving mode
- **Stop after nn cycles/ms** can be used to capture a specific section of a long weld. If the weld is longer than this parameter, a symbol will be shown alongside the weld time.

DC operation**Data display**

weld current in kA

pulse count and pulse number if appropriate



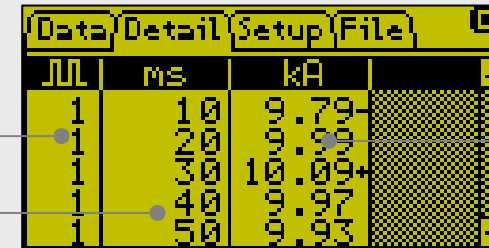
weld time in cycles

weld time in ms

Detail display

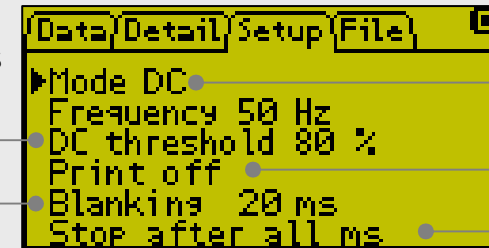
pulse number (in weld)

weld time (in pulse)

current for every 10ms
+ indicates highest 10ms
- indicates lowest 10ms**Setup display**

% of weld included in RMS and duration calculations

time excluded from RMS calculation



DC welding

printing off/all/summary

end of capture for long welds

File operationavailable memory
E Empty
F Fullfile ID
0 to 99 or all

action cancel / save / load / erase / print