

Data Sheet

Leaflet

Product Model

WA2 Weld Analyser

February 28, 2022

1 Take a closer look at your welding



The Weld Analyser offers the engineering professional the facilities to analyse, fault-find and improve process quality on today's sophisticated welding control systems. Full traceability gives you the confidence in your processes that your customers demand.





USB connection



Traceable calibration certificate



Features	Benefits		
Intuitive, flexible interface	Easy to use		
LCD 128 x 64 pixels FSTN with yellow/green backlight	Easily legible in all lighting conditions		
Embossed disc tactile keypad with antiglare display window	Positive keypad action		
Auto power-off	Extends battery lifetime		
Large choice of toroids	Suitable for almost any application		
AC or MFDC operation	Reads waveforms from 50Hz upwards		
Calibration certificate	Traceable accuracy		
USB connection	Data archiving		
Small and lightweight	Easily portable		
Integrator output	Oscilloscope connection		
WA Terminal software	Data archiving		
Includes 2 150 mm flexible toroid, batteries and carrying case			

Options		
Flexible toroid 75, 150 or 300 mm with 2 m lead		
Attenuator module for measuring currents up to 300kA		

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Power Source		Rechargeable NiMH	
Display		128 x 64 pixels FSTN transflective	
		with yellow/green backlight	
Ranges		2.00 to 60.00 kA	
	Current	(up to 300 kA with optional	
		attenuator module)	
	Duration	9999 cycles (AC)	
		199.9 seconds (DC)	
		Peak RMS	
		Average RMS	
	Current	Lowest RMS	
		+ve or –ve ½ cycles (AC)	
		Accuracy +/- 2% of full scale	
	Time	Total weld time	
Monitored		Any pulse time	
Parameters		Number of pulses	
		Accuracy +/- 0	
	Conduction Angle	Average conduction angle	
		Conduction angle of every sample	
		accuracy ± 4º	
	Position	Position of monitored parameter in	
		weld pulse train	
	AC	Frequency	
		Blanking	
Programmable		Weld capture	
Parameters	DC	Current threshold	
		Blanking	
		Weld capture	
USB Drivers		www.ftdichip.com/Drivers/VCP.htm	
Dimensions		85w x 30d x 170h mm	
		500g including cells	

Item	Part Numbers		
WA2 with 2 150 mm toroid	03-10-20		
NiMH batteries and charger	90-90-57		
	W296557 2 75 mm, 2 m lead		
	90-90-76-02 150mm		
Flexible toroids	150mm – 6 inch ID		
	90-90-76-03 280mm 280mm-11 inch ID 90-90-02-07 6 m extension lead (Specification 150 mV/1000 A)		
Attenuator	(
Module	90-90-62		
Manual	91-00-00-00-42		

Example Displays					
Display	AC	DC			
Data	(Data (Detail (Setup)	(Data(Detail(Setup)			
Detail	Data Detail Setup	(Data)Detail(Setup) JUL MS KA 1 1 20 9.79- 1 20 9.99- 1 30 10.89- 1 40 9.97			
Setup	(Data/Detail)Setup	(Data/Detail/Setup) Mode DC Frequency 50 Hz DC threshold 80 % Print off Blanking 20 ms Stop after all ms			

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2 Technical Support

2.1.1 Internet

The latest version of the documentation and other helpful resources in the ENTRON Document Library page found in the Resource section of the ENTRON website: https://www.entroncontrols.com

2.1.2 Documentation Request

Documentation, user instructions and technical information can be requested by emailing ENTRON Controls at customerservice@entroncontrols.com or support@bfentron.co.uk

Please include your name and email

2.1.3 Service and Technical Support

For service and technical support, we request that customers fill out the Technical Support Form found on our website at link below:



TECHNICAL SUPPORT FORM LINK

https://www.entroncontrols.com/resources/technical-support.html

After the web form has been completed, your case will be assigned to one of our technical specialists who will contact you directly.

and service sites is shown in the table below. Please contact the site for your specific region.

Manufacturing Site	Country	Phone	Email	Regions Supported
ENTRON UK	England	+44-1384-455401	support@bfentron.co.uk	Europe, Asia, Africa, Rest of World
ENTRON US	USA	+1-864-416-0190	tech.support@entroncontrols.com	USA, Canada
ENTRON MX	Mexico	+52-844-415-9081	soporte@entronmx.com	Mexico, Central America

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