

ENTRON

Data Sheet

Leaflet

Product Model

WA2 Weld Analyser



June 26, 2023

1 Take a closer look at your welding



The Weld Analyser offers the engineering professional the facilities to analyse, fault-find and improve process quality on today's sophisticated welding control systems. Full traceability gives you the confidence in your processes that your customers demand.



Traceable calibration certificate



Features	Benefits		
Intuitive, flexible interface	Easy to use		
LCD 128 x 64 pixels FSTN with yellow/green backlight	Easily legible in all lighting conditions		
Embossed disc tactile keypad with antiglare display window	Positive keypad action		
Auto power-off	Extends battery lifetime		
Large choice of toroids	Suitable for almost any application		
AC or MFDC operation	Reads waveforms from 50Hz upwards		
Calibration certificate	Traceable accuracy		
USB connection	Data archiving		
Small and lightweight	Easily portable		
Integrator output	Oscilloscope connection		
WA Terminal software	Data archiving		
Includes 🛛 150 mm flexible toroid, batteries and carrying case			

Options

Flexible toroid 90, 150 or 300 mm with 2 m lead

Attenuator module for measuring currents up to 300kA

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www.entroncontrols.com

Power Source		Rechargeable NiMH	ltem	Part Numbers
Display		128 x 64 pixels FSTN transflective	WA2 with	03-10-20
		with yellow/green backlight	150 mm toroid	03-10-20
Ranges		2.00 to 60.00 kA	Battery Charger	207038
	Current	(up to 300 kA with optional		90-90-76-04 90mm
		attenuator module)		
	Duration	9999 cycles (AC)		
		199.9 seconds (DC)		
		Peak RMS		
		Average RMS		
	Current	Lowest RMS		90-90-76-02 150mm
		+ve or -ve ½ cycles (AC)		
		Accuracy +/- 2% of full scale		150mm – 6 inch ID
	Time	Total weld time		
Monitored		Any pulse time	Flexible toroids	
Parameters		Number of pulses		
		Accuracy +/- 0		90-90-76-03 280mm
	Conduction Angle	Average conduction angle		90-90-70-05 28011111
		Conduction angle of every sample		
		accuracy ± 4º		
	Position	Position of monitored parameter in		280mm – 11 inch ID
		weld pulse train		
		Frequency		
Programmable Parameters	AC	Blanking		
		Weld capture	ure	
		Current threshold		(Specification 150 mV/1000 A)
	DC	Blanking	Extension lead	90-90-02-13 (10 Meters)
		Weld capture	Attenuator	90-90-62
USB Drivers		www.ftdichip.com/Drivers/VCP.htm	Module	
Dimensions		85w x 30d x 170h mm	Manual	91-00-00-00-42
		500g including cells		

Example Displays						
Display	AC	DC				
Data	Гоата (<u>Detail)Setup)</u> 10.00 / 100° 10.00 кА ДЛ2 10.0 го	(Data)(Detail)Setup) (10,000 кл 10,000 кл 2л 2л 100 ms				
Detail	/Data) /Detail Setup ////////////////////////////////////	IData)Detail(Setup) ID JDL MS kA □ 1 10 9.79- □ 1 20 9.99 □ 1 30 10.09+ □ 1 30 10.09+ □ 1 40 9.97 □ 1 50 9.93 □				
Setup	/Data/Detail/Setup} ►Mode AC Frequency 50 Hz DC threshold 80 % Print off Blanking 2 cycles Stop after all cyc.	(Data)Detail}Setup} ▶Mode DC Frequency 50 Hz DC threshold 80 % Print off Blanking 20 ms Stop after all ms				

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2 Technical Support

2.1.1 Internet

The latest version of the documentation and other helpful resources in the ENTRON Document Library page found in the Resource section of the ENTRON website: <u>https://www.entroncontrols.com</u>

2.1.2 Documentation Request

Documentation, user instructions and technical information can be requested by emailing ENTRON Controls at <u>customerservice@entroncontrols.com</u> or <u>support@bfentron.co.uk</u>

Please include your name and email

2.1.3 Service and Technical Support

For service and technical support, we request that customers fill out the Technical Support Form found on our website at link below:

 NOTICE
 TECHNICAL SUPPORT FORM LINK

 Image: https://www.entroncontrols.com/resources/technical-support.html

After the web form has been completed, your case will be assigned to one of our technical specialists who will contact you directly.

and service sites is shown in the table below. Please contact the site for your specific region.

Manufacturing Site	Country	Phone	Email	Regions Supported
ENTRON UK	England	+44-1384-455401	support@bfentron.co.uk	Europe, Asia, Africa, Rest of World
ENTRON US	USA	+1-864-416-0190	tech.support@entroncontrols.com	USA, Canada
ENTRON MX	Mexico	+52-844-415-9081	soporte@entronmx.com	Mexico, Central America

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